

AURO Cork Filler No. 396

Technical Data Sheet

Material / intended application

Solvent-free cork granulate with elastic binding agent of vegetable origin. Heat and sound-insulating filler for gaps between window/door frames and the surrounding brickwork. For butted joints between sheet metal, stone, wood and masonry work. Open-pored after drying, not weather resistant without additional coating.

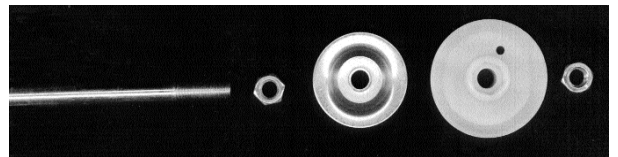
Composition

Natural latex, cork, water, borate, canthan, swelling clay, rosemary oil.

Colour hue: Cork coloured.

Application methods

Use of the 500 ml plastic tube of filler with a suitable pressure gun or a compressed air pressure gun; only conditionally with a spatula. For application with our pressure gun (article No. 067 00 00 6 00), see picture for the arrangement of the disks.



Drying time in normal climate (20 °C, 65 % relative humidity)

- Approx. 1 mm/day
- In case of high humidity and low temperatures, drying time may be considerably prolonged.
- Adequate air circulation must be ensured during the drying process.

Density	approx 0,45 g/ml	Hazard Classification: not applicable
Viscosity	Tough plastic consistency, stands firm	
Coverage	Gap width in mm x gap depth in mm = consumption in ml per metre	
Cleaning of tools	With AURO Thinner No. 191*	
Storage	Shelf life: Approximately 6 months in unopened plastic tube. Store in a cool and dry place. Opened containers should be tightly resealed.	
Packaging material	Plastic tube made from polyethylene and polyamide	
Disposal	Dried product residues can be composted or disposed of with domestic waste material. Liquid residues: EAK-code 200128, EAK-designation: adhesives	
Safety advice	Make provisions for adequate skin protection and ventilation during use. Keep out of the reach of children.	

Recommendations for application

1. SURFACES

1.1 Suitable surfaces: Plastered surfaces, stone, ceramics, plasterboard, wooden materials, solid wood, glass, metal.

1.2 General requirements for the surface: The surface must be chemically neutral, dry, clean, dust and grease-free, as well as pressure and tension resistant.

1.3 Working temperature: Cork filler not less than 15 °C, surface temperature not less than 5 °C.

2. APPLICATION

2.1 Preparation of the surface:

- Remove any loose materials. Carefully clean the surface.
- Check mineral surfaces for absence of alkalis.
- Crumbling surfaces can be consolidated with AURO Plaster primer No. 301*. The gap can then be filled without waiting for the primer to dry.
- Through gaps should be closed off on one side, e.g. using cover strip or suitable back filling.

2.2 Preparation of the tube: Place the tube into the pressing gun. Cut off the tube directly behind the cap clip. Screw on the cap with nozzle. Cut off the nozzle at an angle at a point corresponding with the required filler width.

2.3 Filling the gap: Beginning at the end of gap, fill the gap evenly with the filler; avoid the creation of cavities. If required, the surface can be smoothed off using a spatula.

3. FINISHING TREATMENT

- Indoor application: after the filler has completely dried, it should be covered with a permanently elastic sealant.
- Outdoor application: cover the filler with cover strips.
- After smoothing over, AURO Cork Filler No. 396 may be painted; carry out preliminary trials, if necessary.

* see corresponding technical data sheets.